

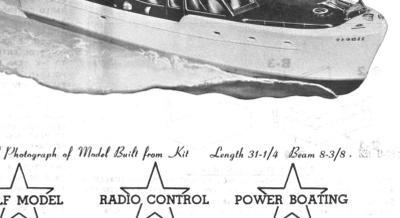
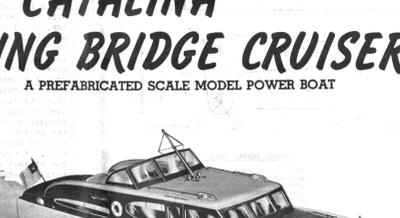
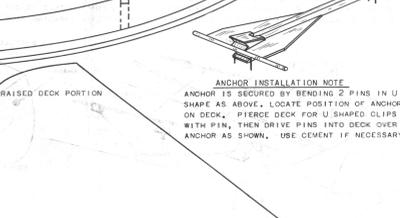
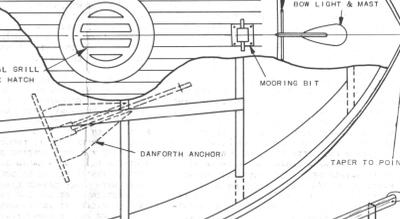
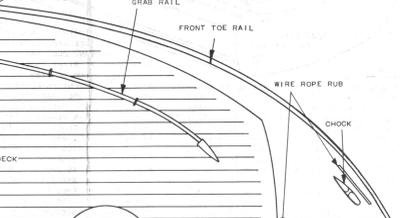
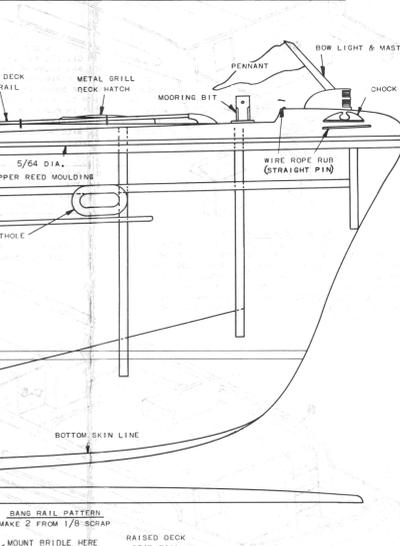
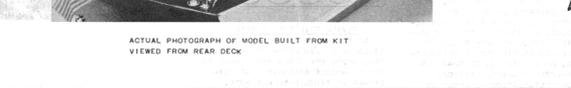
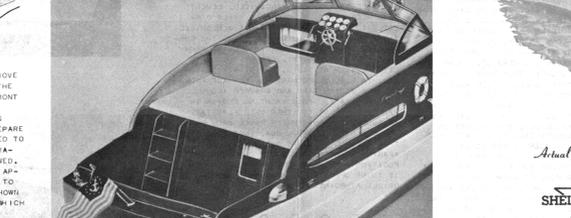
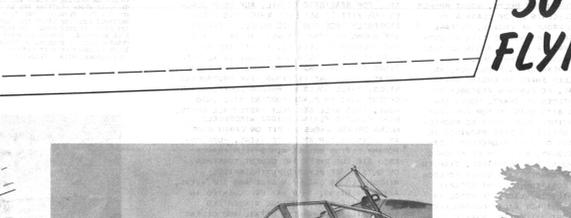
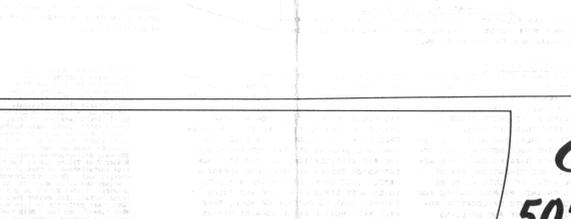
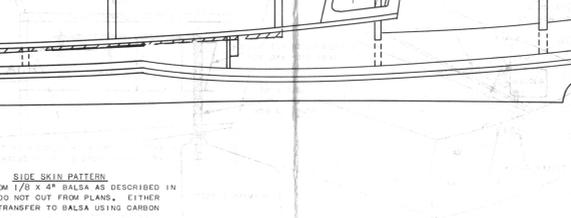
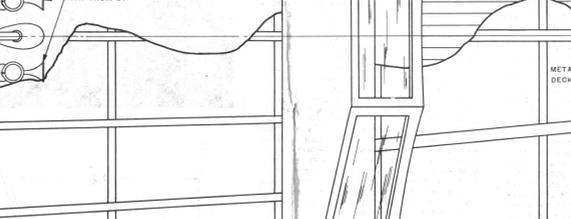
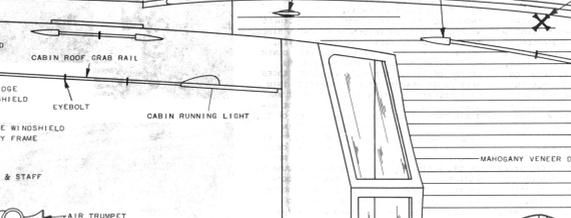
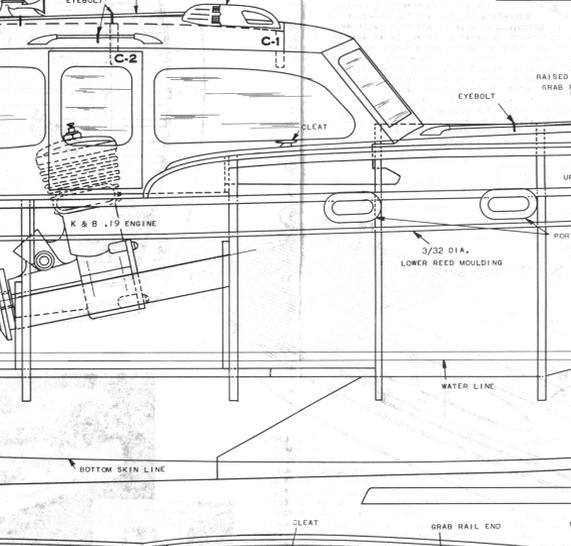
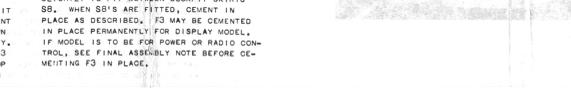
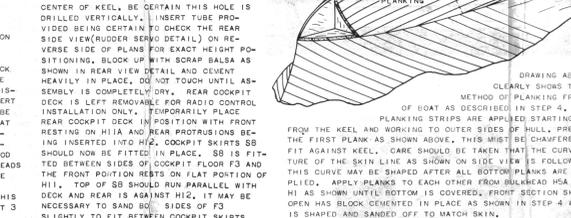
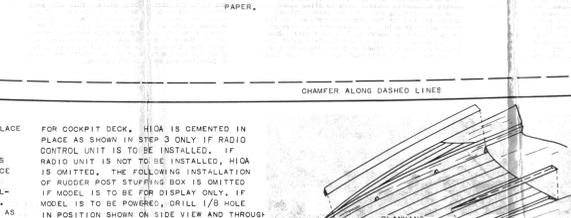
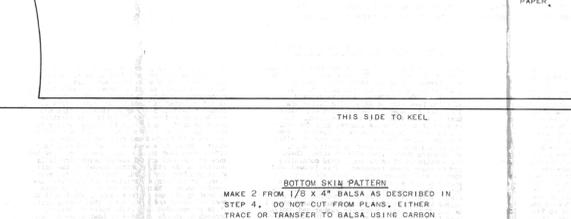
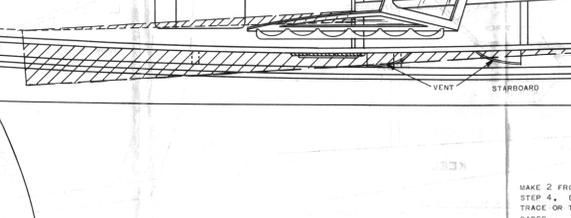
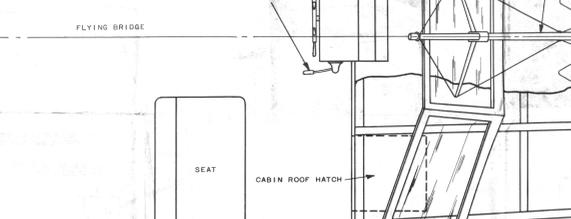
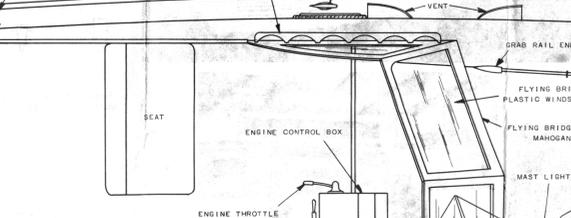
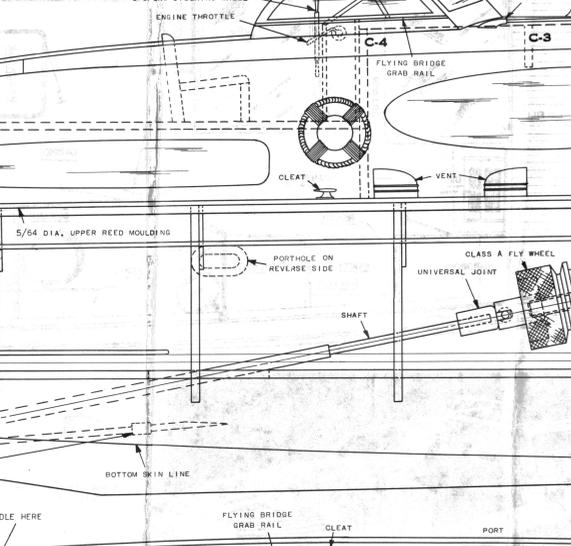
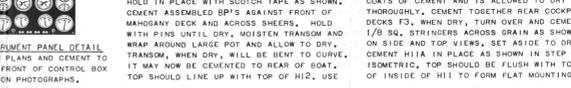
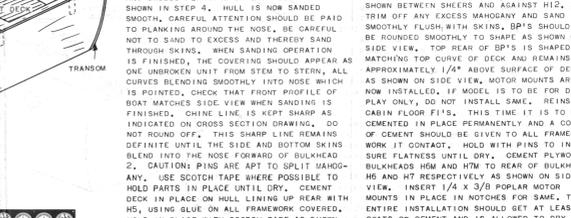
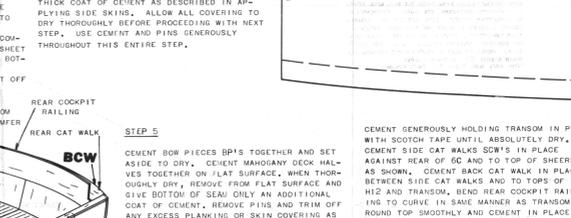
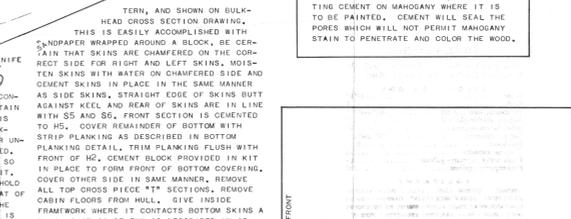
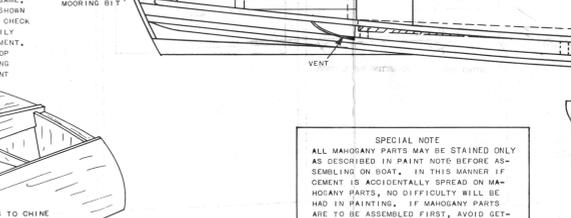
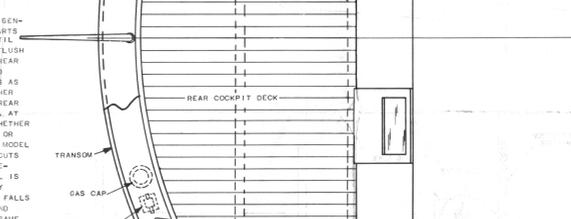
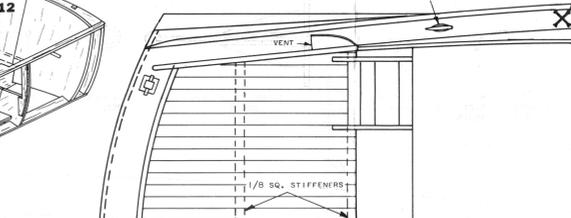
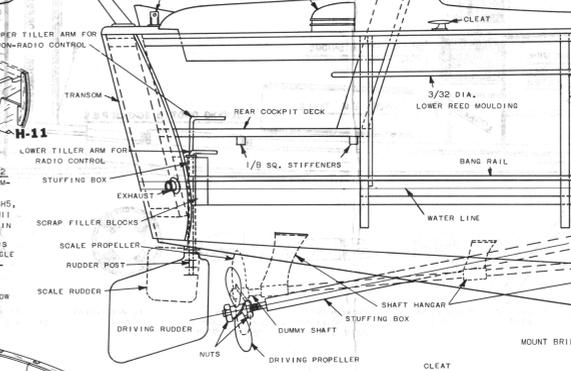
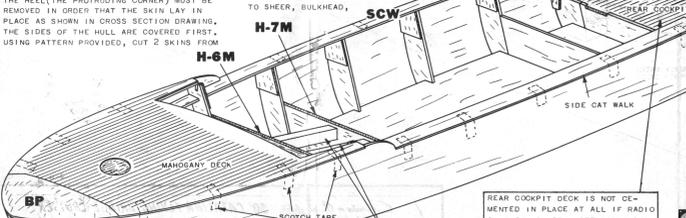
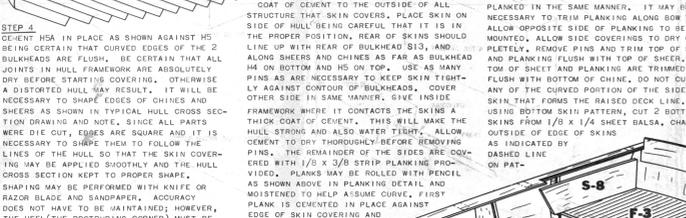
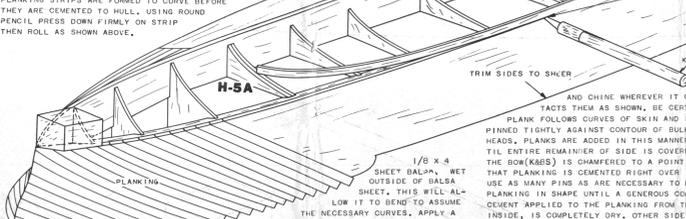
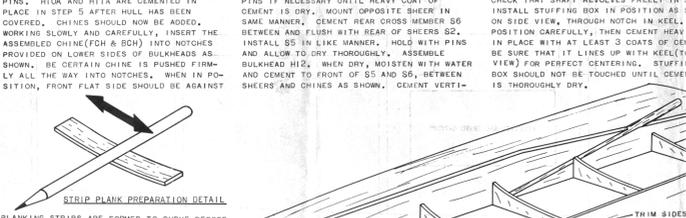
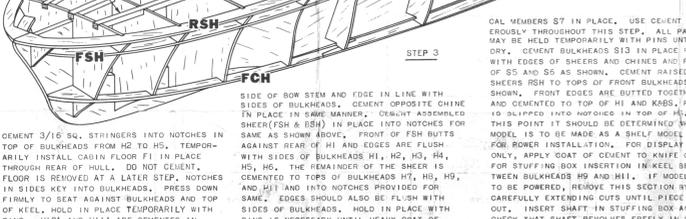
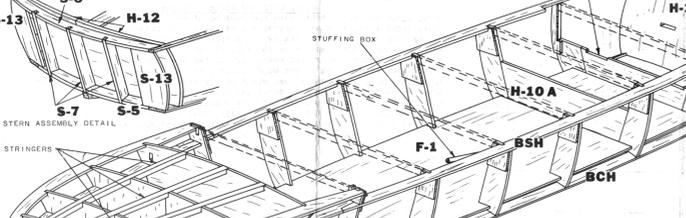
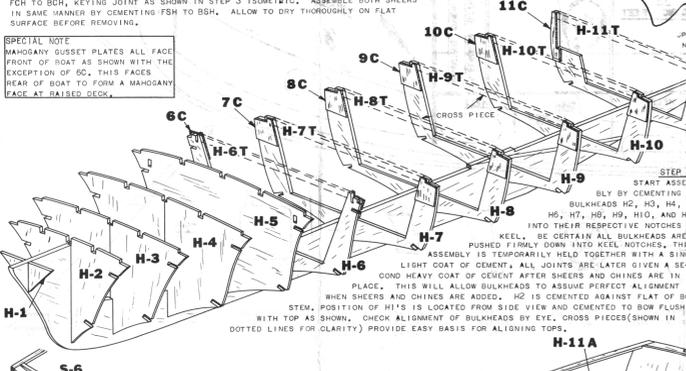
TYPICAL BULKHEAD ASSEMBLY

HULL CONSTRUCTION NOTES

NOTE: FOR MAXIMUM STRENGTH ALL JOINTS SHOULD BE LIGHTLY COATED WITH CEMENT WHICH IS ALLOWED TO DRY AND THEN A SECOND COAT OF CEMENT IS APPLIED WHEN THE PARTS ARE ACTUALLY JOINED TOGETHER. THIS IS KNOWN AS PRE-GLUING AND INSURES STRONG ASSEMBLY.

TYPICAL HULL CROSS SECTION

THIS CROSS SECTION SHOWS HOW CHINE, SHEER, KEEL, AND SKINS ARE SHAPED AS DESCRIBED IN STEP 4.



SPECIAL NOTE

MAHOAGNY GUSSET PLATES ALL FACE FRONT OF BOAT AS SHOWN WITH THE EXCEPTION OF SC. THIS FACE REAR OF BOAT TO FORM A MAHOAGNY FACE AT RAISED DECK.

STEP 2

START ASSEMBLY BY CEMENTING BULKHEADS H2, H3, H4, H5, H6, H7, H8, H9, H10, H11 AND H12 INTO THEIR RESPECTIVE NOTCHES IN KEEL. BE CERTAIN ALL BULKHEADS ARE PUSHED FIRMLY DOWN INTO KEEL NOTCHES. THIS ASSEMBLY IS TEMPORARILY HELD TOGETHER WITH A SINGLE LIGHT COAT OF CEMENT. ALL JOINTS ARE LATER GIVEN A SECOND HEAVY COAT OF CEMENT AFTER SHEERS AND CHINES ARE IN PLACE. THIS WILL ALLOW BULKHEADS TO ASSUME PERFECT ALIGNMENT WHEN SHEERS AND CHINES ARE ADDED. H2 IS CEMENTED AGAINST FLAT OF BOW STEM. POSITION OF H12 IS LOCATED FROM SIDE VIEW AND CEMENTED TO BOW FLUSH WITH TOP AS SHOWN. CHECK ALIGNMENT OF BULKHEADS BY EYE. CROSS PIECES (SHOWN IN DOTTED LINES FOR CLARITY) PROVIDE EASY BASIS FOR ALIGNING TOPS.

STEP 3

SIDE OF BOW STEM AND TOP OF KEEL IN LINE WITH SIDES OF BULKHEADS. CEMENT OPPOSITE CHINE IN PLACE IN SAME MANNER. CEMENT ASSEMBLED SHEER (FCH & BCH) IN PLACE INTO NOTCHES FOR SAME AS SHOWN ABOVE. FRONT OF FISH BUTTS AGAINST REAR OF H1 AND EDGES ARE FLUSH WITH SIDES OF BULKHEADS H1, H2, H3, H4, H5, H6, H7, H8, H9, H10, H11 AND H12. THE REMAINDER OF THE SHEER IS CEMENTED TO TOPS OF BULKHEADS H1, H2, H3, H4, H5, H6, H7, H8, H9, H10, H11 AND H12. CAREFULLY EXTENDING TOPS UNTIL PIECE FALLS OUT. INSERT SHAFT IN STUFFING BOX AND CHECK THAT SHAFT REVOLVES FREELY. IN SAME MANNER, INSTALL STUFFING BOX IN POSITION AS SHOWN ON SIDE VIEW. THROUGH NOTCH IN KEEL, CHECK POSITION CAREFULLY. THEN CEMENT HEAVILY IN PLACE WITH AT LEAST 3 COATS OF CEMENT. BE SURE THAT IT LIES UP WITH KEEL (TOP VIEW) FOR PERFECT CENTERING. STUFFING BOX SHOULD NOT BE TOUCHED UNTIL CEMENT IS THOROUGHLY DRY.

STEP 4

CEMENT H2A IN PLACE AS SHOWN AGAINST H2. BE SURE THAT CURVED EDGES OF H2 BULKHEADS ARE FLUSH. BE CERTAIN THAT ALL JOINTS IN HULL FRAMEWORK ARE ABSOLUTELY DRY BEFORE STARTING COVERING. OTHERWISE A DISTURBED HULL MAY RESULT. IT WILL BE NECESSARY TO SHAPE EDGES OF CHINES AND SHEERS AS SHOWN IN TYPICAL HULL CROSS SECTION DRAWING AND NOTE. SINCE ALL PARTS WERE DUE CUT, EDGES ARE SQUARE AND IT IS NECESSARY TO SHAPE THEM TO FOLLOW THE LINES OF THE HULL SO THAT THE SKIN COVERING WILL BE APPLIED SMOOTHLY AND THE HULL CROSS SECTION KEPT TO PROPER SHAPE. SHAPING MAY BE PERFORMED WITH KNIFE OR RAZOR BLADE AND SANDPAPER. ACCURACY DOES NOT HAVE TO BE MAINTAINED. HOWEVER, THE HULL (THE PROTRUDING CORNER) MUST BE REMOVED IN ORDER THAT THE SKIN LAY IN PLACE AS SHOWN IN CROSS SECTION DRAWING. THE SIDES OF THE HULL ARE COVERED FIRST, USING PATTERN PROVIDED, CUT 2 SKINS FROM

STEP 5

CEMENT BOW PIECES BPS TOGETHER AND SET ASIDE TO DRY. CEMENT MAHOAGNY DECK HALVES TOGETHER ON FLAT SURFACE. WHEN THOROUGHLY DRY, REMOVE FROM FLAT SURFACE AND GIVE BOTTOM OF SEAM ONLY AN ADDITIONAL COAT OF CEMENT. REMOVE PINS AND TRIM OFF ANY EXCESS PLANKING OR SKIN COVERING AS SHOWN ABOVE. CAREFUL ATTENTION SHOULD BE PAID TO PLANKING AROUND THE NOSE. BE CAREFUL NOT TO SAND TO EXCESS AND THEREBY SAND THROUGH SKINS. WHEN SANDING OPERATION IS FINISHED, THE COVERING SHOULD APPEAR AS ONE UNBROKEN UNIT FROM STEM TO STEER. ALL CURVES BLENDING SMOOTHLY INTO NOSE WHICH IS POINTED. CHECK THAT FRONT PROFILE OF BOAT MATCHES SIDE VIEW WHEN SANDING IS FINISHED. CHINE LINE IS KEPT SHARP AS INDICATED ON CROSS SECTION DRAWING. DO NOT ROUND OFF. THIS SHARP LINE REMAINS DEFINITE UNTIL THE SIDE AND BOTTOM SKINS ARE FINISHED INTO THE NOSE FORWARD OF BULKHEAD H2. CAUTION! PINS ARE NOT TO BE REMOVED UNTIL THE NOSE FORWARD OF BULKHEAD H2. USE SCOTCH TAPE WHERE POSSIBLE TO HOLD PINS IN PLACE UNTIL DRY. CEMENT H2A IN PLACE ON HULL LINING UP REAR WITH H5, USING BLUE ON ALL FRAMEWORK COVERED. HOLD IN PLACE WITH SCOTCH TAPE AS SHOWN. CEMENT ASSEMBLED BPS AGAINST FRONT OF MAHOAGNY DECK AND ACROSS SHEERS. HOLD WITH PINS UNTIL DRY. MOISTEN TRANSOM AND WRAP AROUND LARGE POT AND ALLOW TO DRY. CEMENT H12A IN PLACE AS SHOWN IN STEP 3 ISOMETRIC. TOP SHOULD BE FLUSH WITH TOP OF INSIDE OF H11 TO FORM FLAT MOUNTING

STEP 6

CEMENT REAR COCKPIT DECK IN PLACE WITH SCOTCH TAPE UNTIL ABSOLUTELY DRY. CEMENT SIDE CAT WALKS BOW'S IN PLACE AGAINST REAR OF SC AND TO TOP OF SHEERS AS SHOWN. CEMENT BACK CAT WALK IN PLACE BETWEEN SIDE CAT WALKS AND TO TOPS OF H12 AND TRANSOM. BEND REAR COCKPIT HULL TO CURVE IN SAME MANNER AS TRANSOM. ROUND TOP SMOOTHLY AND CEMENT IN PLACE AS SHOWN BETWEEN SHEERS AND AGAINST H12. TRIM OFF ANY EXCESS MAHOAGNY AND SAND SMOOTHLY FLUSH WITH SKINS. BPS'S SHOULD BE ROUNDED SMOOTHLY TO SHAPE AS SHOWN ON SIDE VIEW. MOTOR MOUNTS ARE NOW INSTALLED. IF MODEL IS TO BE FOR DISPLAY ONLY, DO NOT INSTALL SAME. REINSERT CABIN FLOOR FITS. THIS TIME IT IS TO BE CEMENTED IN PLACE PERMANENTLY AND A COAT OF CEMENT SHOULD BE GIVEN TO ALL FRAMEWORK IT CONTACTS. HOLD WITH PINS TO INSURE FLATNESS UNTIL DRY. CEMENT PLYWOOD BULKHEADS H6M AND H7M TO REAR OF BULKHEADS H6 AND H7 RESPECTIVELY AS SHOWN ON SIDE VIEW. INSERT 1/4 X 3/8 POPLAR MOTOR MOUNTS IN PLACE IN NOTCHES FOR SAME. THIS ENTIRE INSTALLATION SHOULD GET AT LEAST 3 COATS OF CEMENT AND IS ALLOWED TO DRY THOROUGHLY. CEMENT TOGETHER REAR COCKPIT DECKS F3. WHEN DRY, TURN OVER AND CEMENT 1/8 SQ. STIFFENERS ACROSS GRAIN AS SHOWN ON SIDE AND TOP VIEWS. SET ASIDE TO DRY. CEMENT H11A IN PLACE AS SHOWN IN STEP 3 ISOMETRIC. TOP SHOULD BE FLUSH WITH TOP OF INSIDE OF H11 TO FORM FLAT MOUNTING

STEP 7

CEMENT REAR COCKPIT DECK IN PLACE WITH SCOTCH TAPE UNTIL ABSOLUTELY DRY. CEMENT SIDE CAT WALKS BOW'S IN PLACE AGAINST REAR OF SC AND TO TOP OF SHEERS AS SHOWN. CEMENT BACK CAT WALK IN PLACE BETWEEN SIDE CAT WALKS AND TO TOPS OF H12 AND TRANSOM. BEND REAR COCKPIT HULL TO CURVE IN SAME MANNER AS TRANSOM. ROUND TOP SMOOTHLY AND CEMENT IN PLACE AS SHOWN BETWEEN SHEERS AND AGAINST H12. TRIM OFF ANY EXCESS MAHOAGNY AND SAND SMOOTHLY FLUSH WITH SKINS. BPS'S SHOULD BE ROUNDED SMOOTHLY TO SHAPE AS SHOWN ON SIDE VIEW. MOTOR MOUNTS ARE NOW INSTALLED. IF MODEL IS TO BE FOR DISPLAY ONLY, DO NOT INSTALL SAME. REINSERT CABIN FLOOR FITS. THIS TIME IT IS TO BE CEMENTED IN PLACE PERMANENTLY AND A COAT OF CEMENT SHOULD BE GIVEN TO ALL FRAMEWORK IT CONTACTS. HOLD WITH PINS TO INSURE FLATNESS UNTIL DRY. CEMENT PLYWOOD BULKHEADS H6M AND H7M TO REAR OF BULKHEADS H6 AND H7 RESPECTIVELY AS SHOWN ON SIDE VIEW. INSERT 1/4 X 3/8 POPLAR MOTOR MOUNTS IN PLACE IN NOTCHES FOR SAME. THIS ENTIRE INSTALLATION SHOULD GET AT LEAST 3 COATS OF CEMENT AND IS ALLOWED TO DRY THOROUGHLY. CEMENT TOGETHER REAR COCKPIT DECKS F3. WHEN DRY, TURN OVER AND CEMENT 1/8 SQ. STIFFENERS ACROSS GRAIN AS SHOWN ON SIDE AND TOP VIEWS. SET ASIDE TO DRY. CEMENT H11A IN PLACE AS SHOWN IN STEP 3 ISOMETRIC. TOP SHOULD BE FLUSH WITH TOP OF INSIDE OF H11 TO FORM FLAT MOUNTING

STEP 8

CEMENT REAR COCKPIT DECK IN PLACE WITH SCOTCH TAPE UNTIL ABSOLUTELY DRY. CEMENT SIDE CAT WALKS BOW'S IN PLACE AGAINST REAR OF SC AND TO TOP OF SHEERS AS SHOWN. CEMENT BACK CAT WALK IN PLACE BETWEEN SIDE CAT WALKS AND TO TOPS OF H12 AND TRANSOM. BEND REAR COCKPIT HULL TO CURVE IN SAME MANNER AS TRANSOM. ROUND TOP SMOOTHLY AND CEMENT IN PLACE AS SHOWN BETWEEN SHEERS AND AGAINST H12. TRIM OFF ANY EXCESS MAHOAGNY AND SAND SMOOTHLY FLUSH WITH SKINS. BPS'S SHOULD BE ROUNDED SMOOTHLY TO SHAPE AS SHOWN ON SIDE VIEW. MOTOR MOUNTS ARE NOW INSTALLED. IF MODEL IS TO BE FOR DISPLAY ONLY, DO NOT INSTALL SAME. REINSERT CABIN FLOOR FITS. THIS TIME IT IS TO BE CEMENTED IN PLACE PERMANENTLY AND A COAT OF CEMENT SHOULD BE GIVEN TO ALL FRAMEWORK IT CONTACTS. HOLD WITH PINS TO INSURE FLATNESS UNTIL DRY. CEMENT PLYWOOD BULKHEADS H6M AND H7M TO REAR OF BULKHEADS H6 AND H7 RESPECTIVELY AS SHOWN ON SIDE VIEW. INSERT 1/4 X 3/8 POPLAR MOTOR MOUNTS IN PLACE IN NOTCHES FOR SAME. THIS ENTIRE INSTALLATION SHOULD GET AT LEAST 3 COATS OF CEMENT AND IS ALLOWED TO DRY THOROUGHLY. CEMENT TOGETHER REAR COCKPIT DECKS F3. WHEN DRY, TURN OVER AND CEMENT 1/8 SQ. STIFFENERS ACROSS GRAIN AS SHOWN ON SIDE AND TOP VIEWS. SET ASIDE TO DRY. CEMENT H11A IN PLACE AS SHOWN IN STEP 3 ISOMETRIC. TOP SHOULD BE FLUSH WITH TOP OF INSIDE OF H11 TO FORM FLAT MOUNTING

STEP 9

CEMENT REAR COCKPIT DECK IN PLACE WITH SCOTCH TAPE UNTIL ABSOLUTELY DRY. CEMENT SIDE CAT WALKS BOW'S IN PLACE AGAINST REAR OF SC AND TO TOP OF SHEERS AS SHOWN. CEMENT BACK CAT WALK IN PLACE BETWEEN SIDE CAT WALKS AND TO TOPS OF H12 AND TRANSOM. BEND REAR COCKPIT HULL TO CURVE IN SAME MANNER AS TRANSOM. ROUND TOP SMOOTHLY AND CEMENT IN PLACE AS SHOWN BETWEEN SHEERS AND AGAINST H12. TRIM OFF ANY EXCESS MAHOAGNY AND SAND SMOOTHLY FLUSH WITH SKINS. BPS'S SHOULD BE ROUNDED SMOOTHLY TO SHAPE AS SHOWN ON SIDE VIEW. MOTOR MOUNTS ARE NOW INSTALLED. IF MODEL IS TO BE FOR DISPLAY ONLY, DO NOT INSTALL SAME. REINSERT CABIN FLOOR FITS. THIS TIME IT IS TO BE CEMENTED IN PLACE PERMANENTLY AND A COAT OF CEMENT SHOULD BE GIVEN TO ALL FRAMEWORK IT CONTACTS. HOLD WITH PINS TO INSURE FLATNESS UNTIL DRY. CEMENT PLYWOOD BULKHEADS H6M AND H7M TO REAR OF BULKHEADS H6 AND H7 RESPECTIVELY AS SHOWN ON SIDE VIEW. INSERT 1/4 X 3/8 POPLAR MOTOR MOUNTS IN PLACE IN NOTCHES FOR SAME. THIS ENTIRE INSTALLATION SHOULD GET AT LEAST 3 COATS OF CEMENT AND IS ALLOWED TO DRY THOROUGHLY. CEMENT TOGETHER REAR COCKPIT DECKS F3. WHEN DRY, TURN OVER AND CEMENT 1/8 SQ. STIFFENERS ACROSS GRAIN AS SHOWN ON SIDE AND TOP VIEWS. SET ASIDE TO DRY. CEMENT H11A IN PLACE AS SHOWN IN STEP 3 ISOMETRIC. TOP SHOULD BE FLUSH WITH TOP OF INSIDE OF H11 TO FORM FLAT MOUNTING

SPECIAL NOTE

ALL MAHOAGNY PARTS MAY BE STAINED ONLY AS DESCRIBED IN PAINT NOTE BEFORE ASSEMBLING ON BOAT. IN THIS MANNER IF CEMENT IS ACCIDENTALLY SPREAD ON MAHOAGNY PARTS, NO DIFFICULTY WILL BE HAD IN PAINTING. IF MAHOAGNY PARTS ARE TO BE ASSEMBLED FIRST, AVOID GETTING CEMENT ON MAHOAGNY WHERE IT IS TO BE PAINTED. CEMENT WILL SEAL THE PORES WHICH WILL NOT PERMIT MAHOAGNY STAIN TO PENETRATE AND COLOR THE WOOD.

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